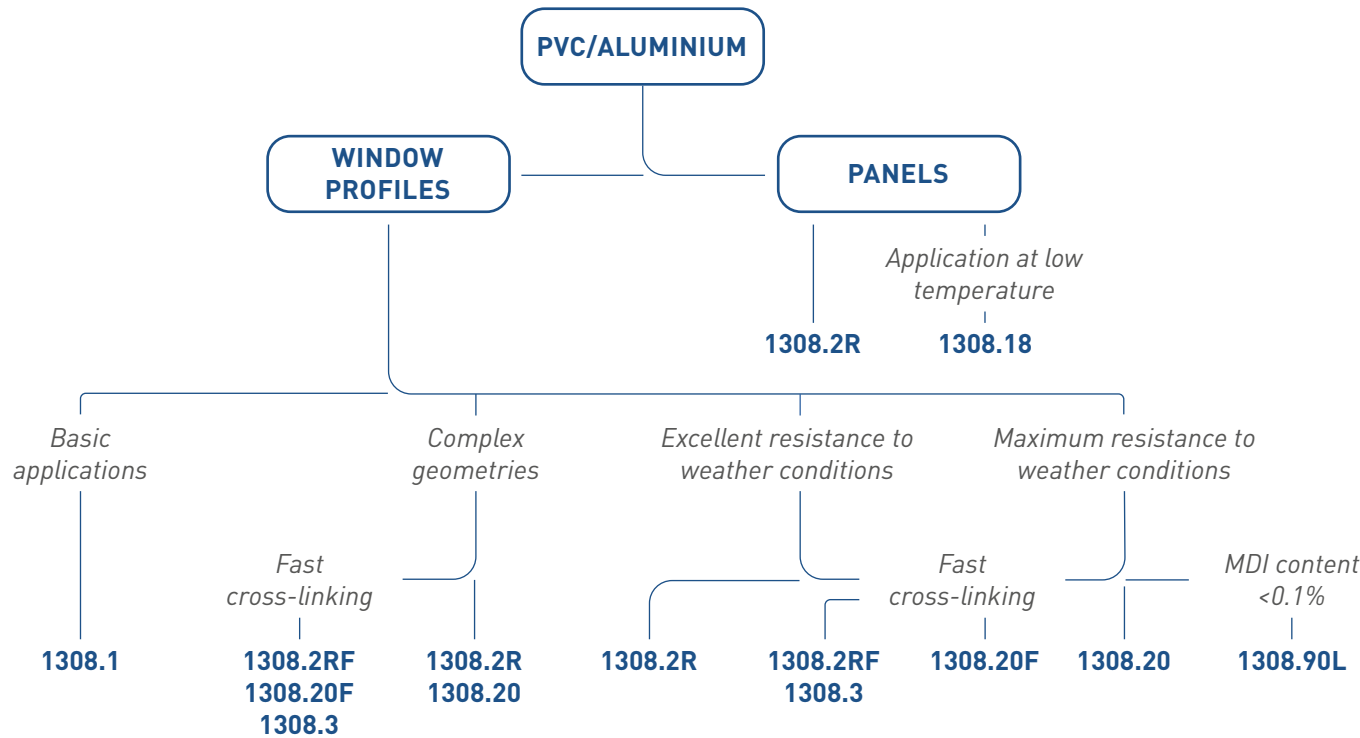


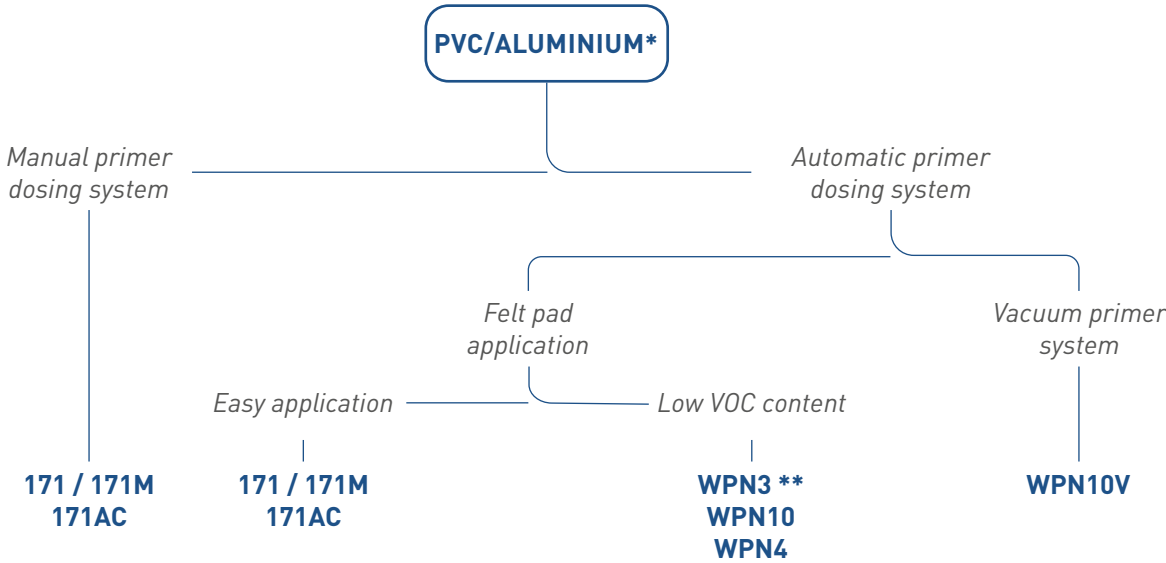
FIND YOUR PRODUCT

ADHESIVES



* ONLY on PU or PE based coatings - No PDVF
** ONLY for PVC

PRIMER



TAKA® Srl
Via dell'Industria, 4
36060 Pianezze (VI) Italia
Tel: +39 0424 411166
Fax: +39 0424 411727
Mail: info@taka.it
taka-adhesives.com

W.P.R. Srl Unipersonale
Via Indipendenza, 10
31027 Spresiano (TV) Italia
Tel: +39 0422 911849
Fax: +39 0422 911292
Mail: info@wpr.it
wpr-machines.com



WE CARE!
THIS IS WHY WE ONLY USE
PEFC CERTIFIED PAPER



THE PERFECT ADHESIVE



EXTERIOR

HOTMELT PUR ADHESIVES FOR FOIL LAMINATION OF PVC & ALUMINIUM PROFILES AND PANELS

1308.20 /.20F - Maximum resistance to weather conditions - High initial grip - Ideal for rigid foils - Profiles with complex geometries	Viscosity at 140°C	Crosslinking time	Application temperature
	35.000+/-5.000 mPa.s	2-3 days 1-2 (.20F)	120-140°C

1308.2R/.2RF - Excellent initial grip - Excellent resistance to weather conditions - Long open time - Easy application	Viscosity at 140°C	Crosslinking time	Application temperature
	20.000+/-7.500 mPa.s	2-3 days 1-2 (.2RF)	110-140°C

1308.3 - Excellent initial grip - Excellent resistance to weather conditions - Long open time - Versatile	Viscosity at 140°C	Crosslinking time	Application temperature
	25.000+/-5.000 mPa.s	1-2 days	120-140°C

1308.1 - Easy application - Excellent wettability - Good weather resistance	Viscosity at 140°C	Crosslinking time	Application temperature
	30.000+/-7.500 mPa.s	2-3 days	120-140°C

1308.18 - Low application temperature - Excellent resistance to weather conditions - Long open time - Versatile	Viscosity at 140°C	Crosslinking time	Application temperature
	10.000+/-5.000 mPa.s	2-3 days	<i>Melter</i> 110-140°C <i>Slot nozzle</i> min. 90°C

1308.90L - Free MDI content <0.1% - Excellent resistance to weather conditions - Long open time - Excellent initial grip	Viscosity at 140°C	Crosslinking time	Application temperature
	25.000+/-7.500 mPa.s	1-2 days	<i>Melter</i> 120-150°C <i>Slot nozzle</i> 120-140°C

PRIMER ADHESION PROMOTERS

**Compatibility with coating must be tested*

WPN3 - Low VOC content - Without “pyrrolidone” very good profile preparation or bonding - Low primer consumption - No hazard labels	Application	Profiles and panels for doors and windows
	Substrate material	PVC
	Drying	Slow

WPN4 - Low VOC content - Very good surface preparation for bonding - Easy application - Quick drying	Application	Profiles and panels for doors and windows
	Substrate material	PVC – coated aluminium *
	Drying	Medium

WPN10 - The first “zero VOC” primer on the market - Low primer consumption - Very good profile preparation for bonding - Suitable for Vacuum primer systems	Application	Profiles and panels for doors and windows
	Substrate material	PVC – coated aluminium *
	Drying	Slow

171 - Very good surface preparation for bonding - Easy application - Quick drying - Base Methylene Chloride	Application	Profiles and panels for doors and windows
	Substrate material	PVC – coated aluminium *
	Drying	Fast

171 AC - Very good surface preparation for bonding - Easy application - Quick drying - Base Acetone	Application	Profiles and panels for doors and windows
	Substrate material	PVC
	Drying	Fast

171 M - Very good surface preparation for bonding - Easy application - Quick drying - Base MEK	Application	Profiles and panels for doors and windows
	Substrate material	PVC
	Drying	Fast

CLEANERS FOR MACHINES

CLEANER BLU <i>Cleaner for melters, hoses and slot nozzle glue heads.</i>	CLEANER WPR <i>Cleaner for external cleaning of machine parts, including hot surfaces, and primer systems that use primers of the WPN range.</i>	CLEANER MTK <i>For the cleaning of primer dosing systems using Primer 171.</i>	CLEANER MEK <i>For the cleaning of primer dosing systems using Primer 171M.</i>
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All our adhesives and primers are certified in all combinations according to RAL-GZ 716.