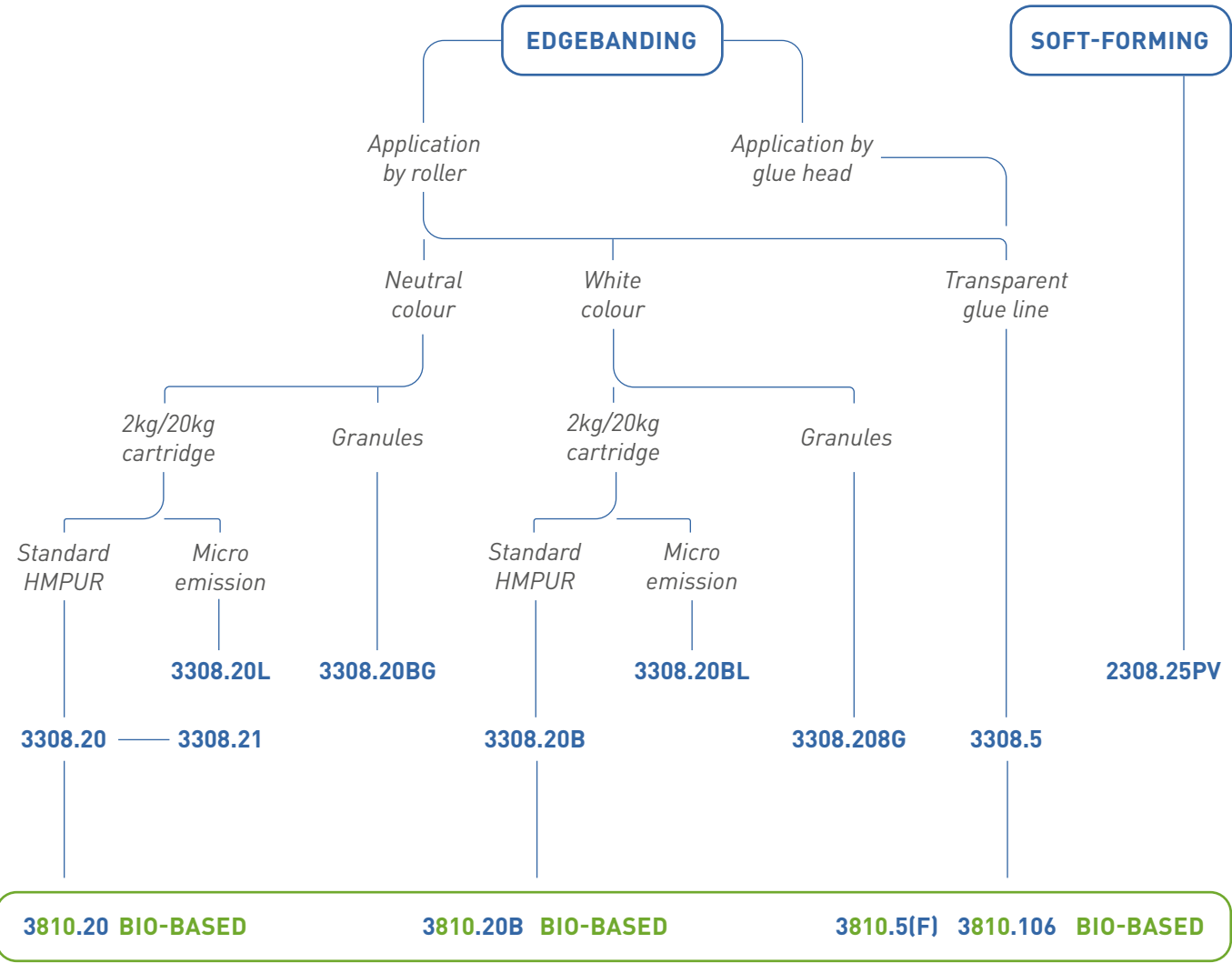




FIND YOUR PRODUCT



THE PERFECT
ADHESIVE



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WE CARE!
THIS IS WHY WE ONLY USE
PEFC CERTIFIED PAPER

EDGEBANDING

HOTMELT PUR ADHESIVES *FOR* EDGEBANDING

3308.20/.20B/.20G/.20BG - Very good wettability on substrates and edges - Long open time - Very good initial bond strength - Great resistance to vapour	Viscosity at 140°C	Crosslinking time
	70.000+/-20.000 mPa.s	3-6 days
3308.21 - Very good wettability on substrates and edges - Long open time - Very good initial bond strength - Great resistance to vapour	Viscosity at 140°C	Crosslinking time
	70.000+/-20.000 mPa.s	5-7 days
3308.5 - Transparent glue line - Medium-long open time - Great for soft-forming and gluing furniture backs - Very good resistance to vapour - Can be applied with a glue head - Great for colored edges	Viscosity at 140°C	Crosslinking time
	40.000+/-10.000 mPa.s	2-4 days
3308.25PV - High initial bond strength - Short open time - Ideal for soft-forming - Can also be applied with a glue head	Viscosity at 140°C	Crosslinking time
	62.500+/-7.500 m Pa.s	2-3 days
3308.20L/.20BL - Reduced free monomer content (<0.1%) - Without hazard label - Very good wettability on substrates and edges	Viscosity at 140°C	Crosslinking time
	70.000+/-20.000 mPa.s	3-6 days



BIO-BASED ADHESIVES

3810.20/.20B - Very good wettability on substrates and edges - Long open time - Very good initial bond strength - Very good resistance of the bonding to vapour - 20% content of bio-based raw materials	Viscosity at 140°C	Crosslinking time
	70.000+/-20.000 mPa.s	3-6 days
3810.5(F) - Transparent glue line - Medium-long open time - Fast cross-linking - Great for gluing furniture backs - Very good vapour resistance - 20% content of bio-based raw materials	Viscosity at 140°C	Crosslinking time
	40.000+/-10.000 m Pa.s	1-2 days
3810.106 - Transparent adhesive line - Average open time - Fast cross-linking - Great for bonding furniture backs - Very good vapour resistance - 50% content of bio-based raw materials	Viscosity at 140°C	Crosslinking time
	40.000+/-10.000 m Pa.s	1-2 days

CLEANERS *FOR* MACHINES

CLEANER BLU - Ideal for purging melters, tanks and pipes to remove liquid glue - Available in packs of 2kg, 20kg, 200kg or granules - Can be used to seal glue heads at the end of the work
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CLEANER WPR - Solvent-based cleaner without hazard labels - Ideal for cleaning hot metal parts such as glue heads - Soak other metal parts in a hot bath to remove glue residues



The TAKA-WPR ACADEMY recommends the edgebanding manual, developed by FEDERCHIMICA - AVISA in collaboration with CATAS. It contains all the best practices for the management of all stages of the edgebanding process to ensure a reliable and durable product.

